

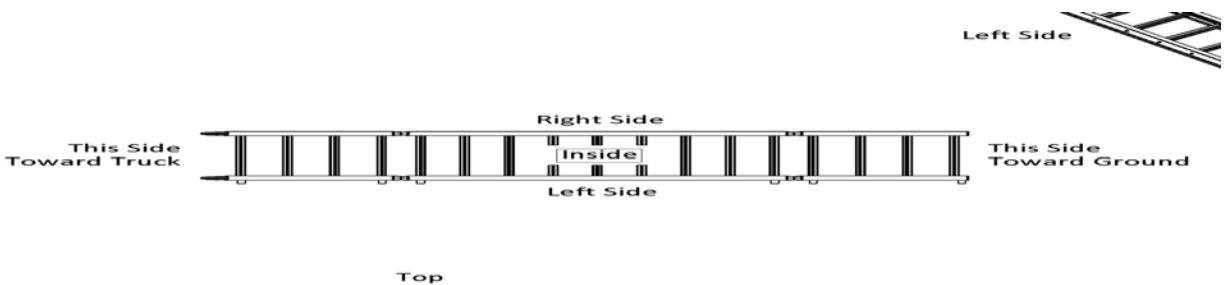


# Assembly Instructions



## Terminology

These instructions will refer to the right side, left side, inside and outside of the ReadyRamp® assembly and its components. Before you begin assembling the ReadyRamp®, examine **Figure 1** to familiarize yourself with these locations.



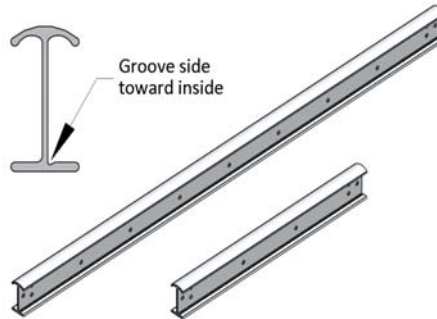
**Figure 1 : The right side, left side, and inside of the completed Ready Ramp Assembly.**

## **Components**

Your ReadyRamp® assembly has the following components:

### **Side Rails**

These components are the Side Rails. The longer of the two is called the “Middle” Side Rail and the shorter of the two is called the “End” Side Rail. Two (2) Middle and Four (4) End Side Rails included.



### **Bed Rests**

There are both left and right-handed Bed Rests. One (1) Left-Hand and one (1) Right-Hand Bed Rest included.



**Left Hand**

**Right Hand**

### **End Caps**

There are both left and right-handed End Caps. One (1) Left-Hand and one (1) Right-Hand End Cap included.

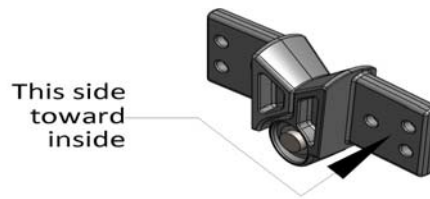







**Left Hand**

**Right Hand**

## Hinge

Four (4) Hinges included.



<p><b>Rungs</b></p> <p>17 (Sm.) or 19 (Lg.) Rungs included.</p>			
<p><b>Self-Tapping Cap Screws</b></p> <p>These screws are tapered and shorter than the Button-Head Cap Screws. 34 (Sm.) or 38 (Lg.) Self-Tapping Cap Screws included.</p>	 <p><b>Drill assemble, hand Torque</b></p>	<p><b>Cap Screws</b></p> <p>These screws are used with Lock Nuts (shown below). Twenty-two (22) Cap Screws included.</p>	 <p><b>Drill assemble, hand torque</b></p>
<p><b>Bumpers</b></p> <p>Six (6) Bumpers included.</p>		<p><b>Lock Nuts</b></p> <p>Twenty-two (22) Lock Nuts included.</p>	 <p><b>Drill assemble, hand torque</b></p>

## Tools

You'll need a clean, flat working surface and the following tools to assemble your ReadyRamp®:

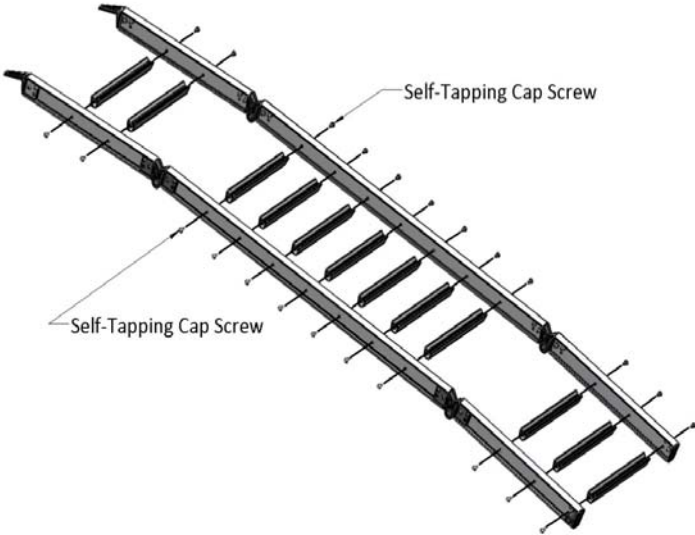
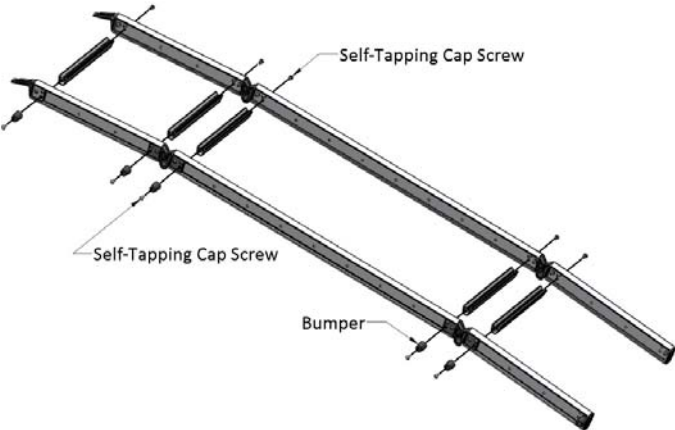
- A 4 MM hex wrench. A Drill with a 4mm attachment makes this a simple assembly.
- A 10 MM combination wrench or 10mm socket.

## Procedure

1. Install the Rungs.

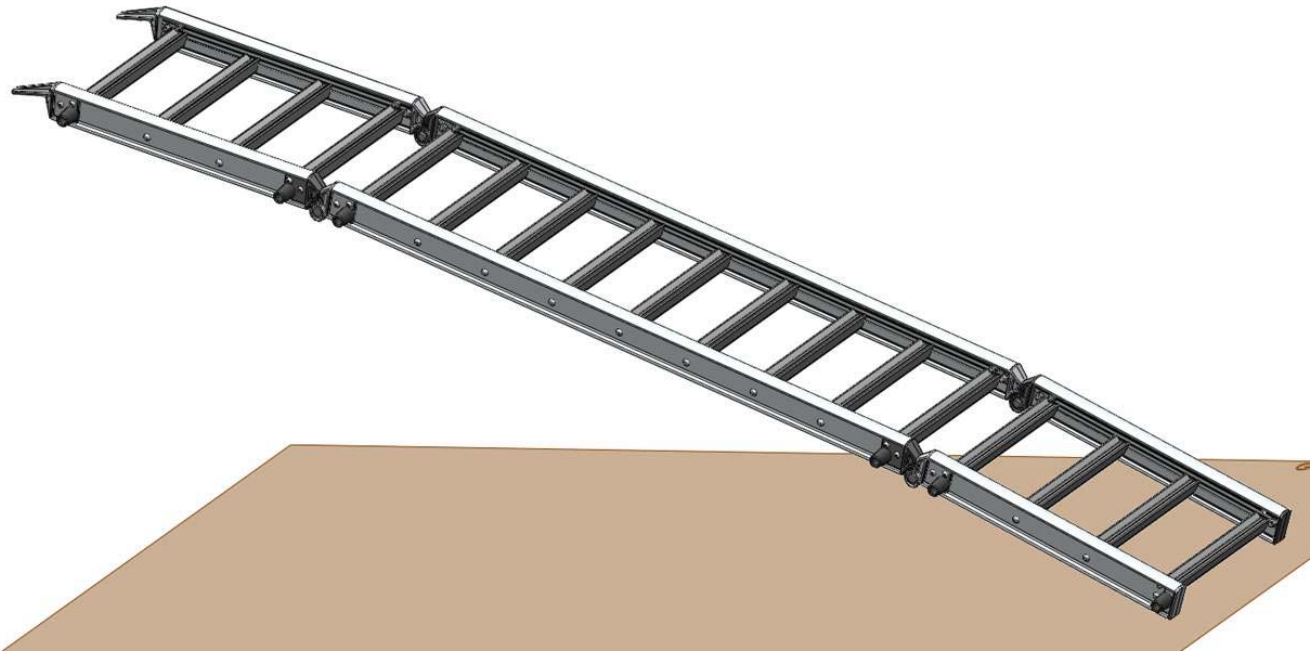
Each rung is held in place by two Self-Tapping Cap Screws. On the LEFT side of the ramp, five of these screws hold the remainder of the Bumpers in place as well. The location of the bumpers is shown below in **Figure 15**. The remaining rungs and hardware is shown in **Figure 16**. Take time to pre-plan the bumper location to avoid mistakes.

**Figure 15 : The location of the remaining Bumpers and adjacent Rungs.**



**Figure 16 : The remaining Rungs and hardware.**

- 1a. Loosely attach the Rungs to the Right-Side Rail Assembly using the Self-Tapping Cap Screws.
- 1b. Loosely attach the Rungs to the Left-Side Rail Assembly. Include bumpers in the locations shown in Figure 15.
- 1c. Tighten all Self-Tapping Cap Screws to complete the assembly. Use the drill for assembly, but hand-torque only to avoid stripping out the aluminum.



See [www.ReadyRamp.com](http://www.ReadyRamp.com) for additional pictures, product and information. The ReadyRamp® is designed for safely loading street bikes, sport cruisers and dirt bikes. Normal use with bikes over 600lbs is not recommended. Never ride on the ramp.

Minimum skills are needed for assembly. If time or tools aren't available, see your local dealer for assembly assistance. The ReadyRamp® user assumes all responsibility for safe and proper use.