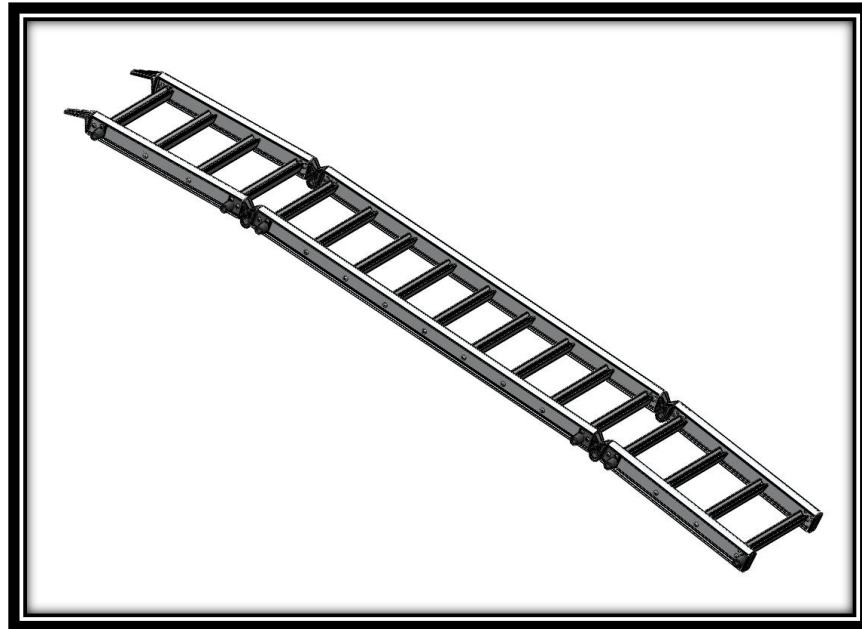


Assembly Instructions



Visit www.ReadyRamp.com to view a video of this installation

Terminology

These instructions will refer to the right side, left side, inside and outside of the ReadyRamp® assembly and its components. Before you begin assembling the ReadyRamp®, examine figure 1 to familiarize yourself with these locations.

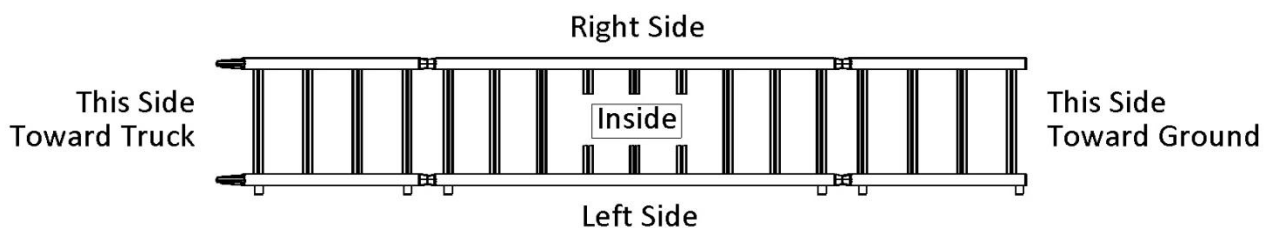


Figure 1: The right side, left side, and inside of the completed Ready Ramp Assembly. The ramp lip and end caps may be on *either* side with no change in function.

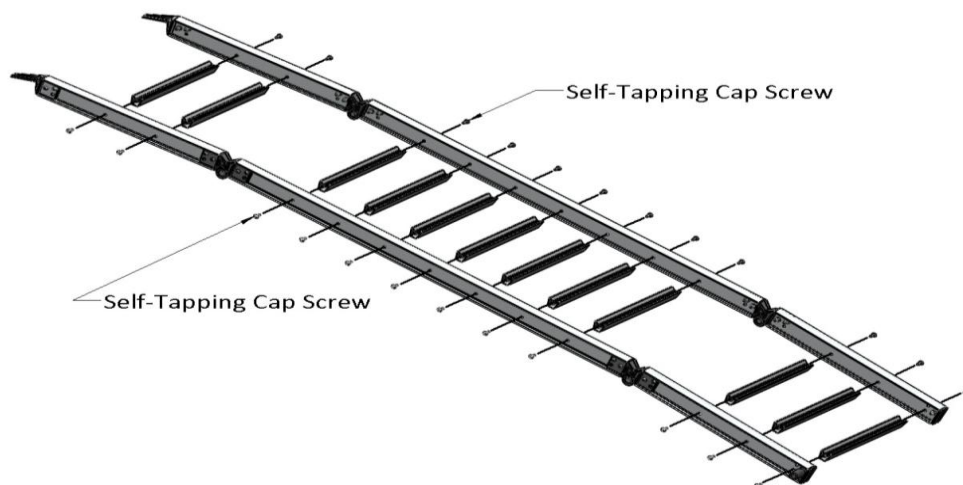
Tools

You'll need a clean, flat working surface and the following tools to assemble your ReadyRamp®:

- A T25 Torx bit (**included**)
- A Drill or Impact Wrench for the Torx bit makes this a simple assembly.
- An 8 MM combination wrench or 8mm socket wrench
- A M6 - 1.0 TAP. The tap makes installation much easier. (**Included on newer ramps**)
- M3 & M4 Hex T-handle wrenches
- Loc-Tite blue (non-permanent) is recommended for hardware assembly

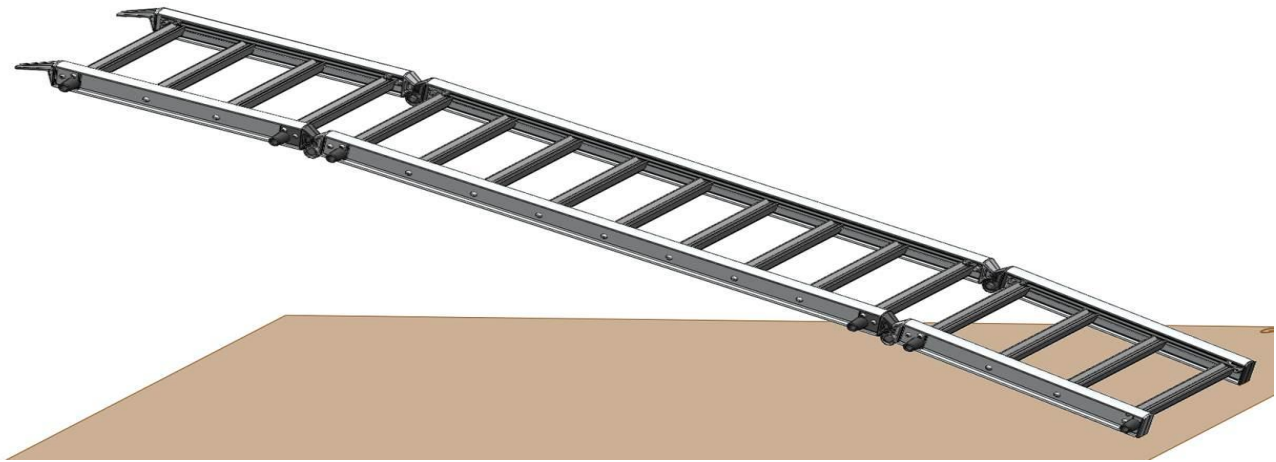
Procedure

1. **Install the Rungs.** Each rung is held in place by two Self-Tapping Cap Screws. The rungs and hardware are shown in the figure below.



Rungs and hardware.

- 1a. Using the M6 - 1.0 TAP and grease, pre-tap the rungs. It's OK to tap the rungs using a power drill or impact wrench if they are used slowly. 5-10 minutes
- 1b. Loosely attach the Rungs to the Right-Side Rail Assembly using the Self-Tapping Cap Screws. Use LONG screws to go through the castings, short for the rail. 10 minutes.
- 1c. Loosely attach the Rungs to the Left-Side Rail Assembly. 5 minutes.
- 1d. Tighten all Self-Tapping Cap Screws to complete the assembly. Use the drill for assembly, but finish by hand to avoid stripping out the screw head. 5 minutes



See www.ReadyRamp.com for additional pictures, **videos** and product and information. The ReadyRamp® is designed for safely loading street bikes, sport cruisers and dirt bikes. Normal use with bikes over 600lbs is not recommended. *Never* ride on the ramp.

Minimum skills are needed for assembly. If time or tools aren't available, see your local motorcycle dealer or handyman for assembly assistance. The ReadyRamp® user assumes all responsibility for safe and proper use. Assembly time = 15 - 30 minutes.



Toyota Tacoma, Tundra Hardware



Most Full-Sized Trucks



Full Hardware Kit



Ford Ranger, Nissan Frontier Kit



Toyota Installation--It's OK to loop around the ramp rail as well. Install once--don't remove.



Most "Post & Latch" full-sized truck installation. It's OK to loop around the ramp rail as well. Install the hardware once; it will be in the perfect location the next time you use the ReadyRamp.